

CUSTOMER _____

CUSTOMER' S P/N _____

DESCRIPTION SMD Power Inductor

SGTE PART NO. SPRH127-220M

SAMPLE NO. S17052301 REVISION NO. A1 DATE 2017/5/23

SPECIFICATION FOR APPROVAL

FULLY APPROVED	REVISE APPROVED

SGTE 感通科技

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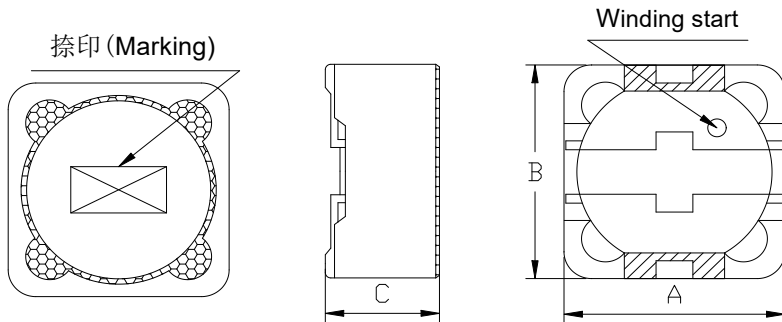
<http://www.szgte.com>

SPECIFICATION

**RoHS
COMPLIANT**

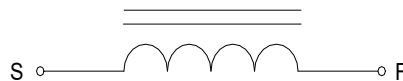
Customers Part Number	Item Name	Date	
	SMD Power Inductor	2017/5/23	
Gan Tong Part NO.	Sample NO.	Revision No.	A1
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MECHANICAL & DIMENSIONS



(UNIT: mm)	
A	12.0±0.3
B	12.0±0.3
C	8.0 MAX

CIRCUIT



ELECTRICAL REQUIREMENTS:

PARAMETER	SPECIFICATION	CONDITION	TEST INSTRUMENTS
L	22± 20% uH	10KHz/250mV	■ VR102
DCR	0.046max Ω	@ 25°C	■ VR115
IDC	3.6 MAX A mps	≧ 65% LOA	■ TH2812C+TH1772A

- I rms: Current that causes a 40°C temperature rise from 25°C ambient.
- I sat: DC current at which the inductance drops 20% from it' s value without current.
- All test Data is referenced to 25°C ambient.
- Operating Temperature Range: -25°C to +125°C.

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Electrical Characteristic :

PARAMETER	L	DCR	IDC		
UNIT	uH	Ω	A mps		
SPECIFICATION	22± 20%	0.046max	3.6 MAX		
CONDITION	10KHz/250mV	@ 25°C	≧ 65% LOA		
1	21.3	0.038	ok		
2	20.9	0.038			
3	22.6	0.038			
4	23.4	0.037			
5	19.9	0.037			
6	21.6	0.038			
7	21.8	0.038			
8	22.0	0.038			
9	21.7	0.038			
10	21.3	0.038			
MEAN	21.65	0.038			
R	3.50	0.038			

External Dimensions:

NO	A	B	C				
	12.0±0.3	12.0±0.3	8.0 MAX				
1	12.00	12.08	7.60				
2	12.05	12.10	7.70				
3	12.00	12.12	7.50				
4	12.00	11.98	7.60				
5	12.00	12.08	7.60				
6	12.00	12.08	7.60				
7	12.00	12.09	7.70				
8	12.00	11.99	7.70				
9	12.00	12.07	7.70				
10	12.00	12.08	7.70				
MEAN	12.01	12.07	7.64				
R	0.05	0.14	0.20				

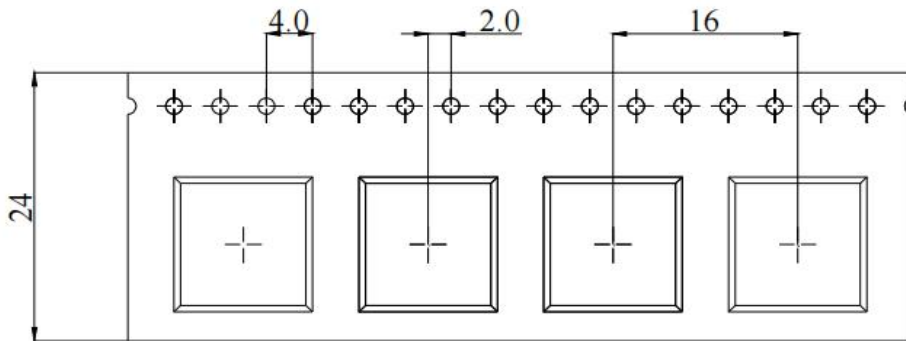
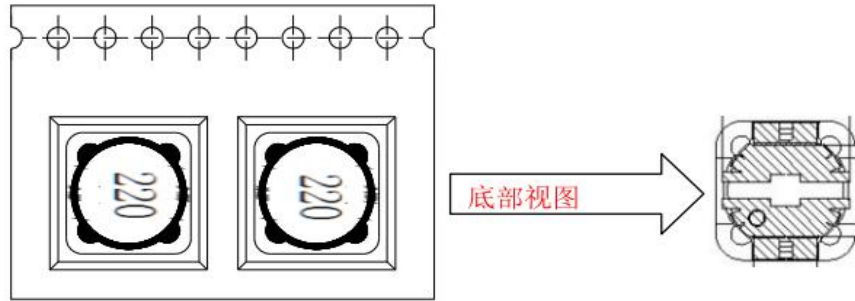
Electrical specifications at 25±5°C. Humidity 60±10%

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PACKAGING



Carrier tape (W)	Carrier tape (P)	Reel Size	Reel QTY (PCS/R)	inner box QTY (PCS)	outer box QTY (PCS)	封带方式
24mm	16mm	13inch	500	1000	2000	冷封

package size:

- 1.packaging bag: 375*400mm (REF.) .
- 2.inner box : 340*70*340mm (REF.) .
- 3.outer box: 352*155*365mm (REF.) .

Storage

1. Temperature and humidity conditions: Less than 40°C and 70% RH.
2. Recommended products should be used within 6 months form the time of delivery.
3. The packaging material should be kept where no chlorine or sulfur exists in the air.

Transportation

1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
2. The use of tweezers or vacuum pick up is strongly recommended for individual components.
3. Bulk handling should ensure that abrasion and mechanical shock are minimized.

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SOLDRING CONDITIONS

Figure 1. Re-flow Soldering

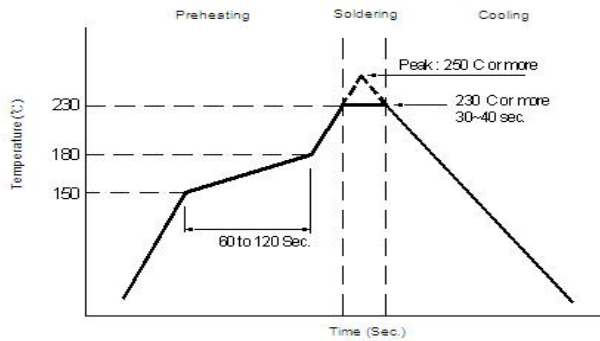
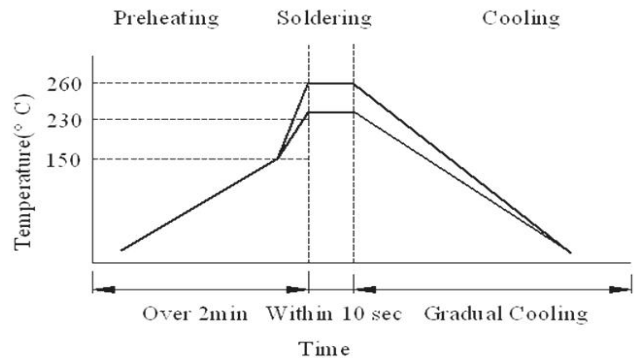


Figure 2. Wave Soldering



Soldering Iron: temperature $350^{\circ}\text{C} \pm 10^{\circ}\text{C}$, dwell time shall be less than 3 sec.

Reliability and Testing Conditions/Surface Mount Type Power Inductors

Item	Specification	Conditions															
Solderability	More than 90% of the terminal electrode should be covered with solder.																
Solder Heat Resistance	Inductance within $\pm 20\%$ of initial value and appearance shall not break.																
Heat resistance	Inductance within $\pm 20\%$ of initial value. No disconnection or short circuit. Appearance shall not break.	After 500 ± 12 hours in $145 \pm 5^{\circ}\text{C}$ and 2 hour drying under normal condition.															
Cold resistance	Inductance within $\pm 20\%$ of initial value. No disconnection or short circuit. Appearance shall not break.	After 500 ± 12 hours in $-40 \pm 2^{\circ}\text{C}$ and 2 hour drying under normal condition.															
Thermal shock	Inductance within $\pm 20\%$ of initial value. No disconnection or short circuit. Appearance shall not break.	After 10 cycles of following condition. <table border="1" style="margin-left: auto; margin-right: auto; border-collapse: collapse;"> <thead> <tr> <th>Step</th> <th>Temperature ($^{\circ}\text{C}$)</th> <th>Times (min.)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-40 ± 2</td> <td>30</td> </tr> <tr> <td>2</td> <td>Room Temperature</td> <td>Within 3</td> </tr> <tr> <td>3</td> <td>145 ± 5</td> <td>30</td> </tr> <tr> <td>4</td> <td>Room Temperature</td> <td>Within 3</td> </tr> </tbody> </table>	Step	Temperature ($^{\circ}\text{C}$)	Times (min.)	1	-40 ± 2	30	2	Room Temperature	Within 3	3	145 ± 5	30	4	Room Temperature	Within 3
Step	Temperature ($^{\circ}\text{C}$)	Times (min.)															
1	-40 ± 2	30															
2	Room Temperature	Within 3															
3	145 ± 5	30															
4	Room Temperature	Within 3															
Humidity Resistance	Inductance within $\pm 20\%$ of initial value. No disconnection or short circuit. Appearance shall not break.	After 500 ± 12 hours in $40 \pm 2^{\circ}\text{C}$ and 90 to 95% humidity, and 2 hour drying under normal condition.															
* Vibration Test	Inductance within $\pm 20\%$ of initial value and appearance shall not break.	After vibration for 1hour, In each of three orientations at sweep vibration ($10 \sim 55 \sim 10\text{Hz}$) with 1.52mm P-P Amplitudes.															